ABSTRACT. – This study presents the results obtained using natural zeolites for retaining heavy metals from the Maramureș rivers affected by the mining activities. Natural zeolites from the north-west Transylvania have been tested, i.e. zeolite from Călinești-Maramureș and two sorts of zeolites manufactured by SC Zeolitos SRL Oradea. Natural zeolites represent a technical and economical alternative to ion-exchange synthetic resins and classical waste water technologies. Heavy-metal containing waters from Cisla, Burloaia, Cavnic, Săsar, Bușag and Ilba rivers have been used. Metal concentrations of untreated vs. treated samples have been determined for the zeolites containing clinoptilolite. The adsorbtion of metals (Mn, Cu, Zn) during a 24h period has been studied for various zeolites.

Keywords: zeolite, clinoptilolite, mine waters, heavy metals, manganese, copper.

1. INTRODUCTION

Zeolites have been discovered in 1857 by Cronsted, a Swedish mineralogist, who reported the first natural zeolite, stilbite.

Various researchers study the zeolites during 1777-1800 period, and in 1862 St Claire Devile obtains levynite, the first synthetic zeolite [1]. Clinoptilolite, the main zeolite used in determinations, has long been considered as a variety of heulandite, but due to its structural properties has finally been proved to be a material of its own.

The ideal chemical composition of clinoptilolite is denoted as \((\text{NaK})_4\text{CaAl}_{6}\text{Si}_{30}\text{O}_{72}\cdot 24\text{H}_2\text{O}\). Si/Al ratio is 2.7 for heulandite and from 4 to 5.3 for clinoptilolite [2]. Potassium and hydrogen based clinoptilolite is stable up to 800°C, while calcium based heulandite degrades at 500-550°C [3].

Natural as well as synthetic zeolites continue to have various industrial applications. In the last decades natural zeolites have been used in environment protection and for biopharmaceutical applications.

Mabel Vaca Mier and coworkers have studied the ion exchange interactions of Pb(II), Cd(II) and Cr(VI) on natural clinoptilolite support [4]. Erden E. et. al. have studied the Co(II), Cu(II), Zn(II) and Mn(II) adsorbtion on natural zeolites (clinoptilolite) [6]. Zeolites have attracted the interest of scientists for various environmental applications [7]. Kedziora and coworkers reviewed the
literature on zeolites and modified zeolites usage in environmental engineering for water purification and waste water treatment regarding inorganic and organic pollutants [8]. Zeolites as cheap adsorbants can be used for aquatic environment protection against detergents [9]. Studies on natural zeolites such as clinoptilolite and chabazite revealed an increased affinity for retaining arsenic both as arsenite or arsenate [10]. Research on the structure of Romanian zeolites have been carried out by Mocanu and coworkers [3, 11] and Neagoe and coworkers [9]. Smical et. al. have studied the adsorption of Pb(II), Cu (II) and Zn (II) on volcano zeolite tuffs from Maramureș [13].

Cătuneanu et. al. have used natural zeolites as filter layer for the recycling of industrial waste waters containing heavy metals [14]. Mozgawa and coworkers have studied various zeolite structures employing FT-IR technique [15]. Ruggieri and coworkers have studied arsenic retention from water on various zeolite supports [16].

Yorukoglu has studied the possible usage of clinoptilolite for retaining ammonia and heavy metals such as Pb (II), Cu(II), Cd(II) şi Zn(II) from water [17]. Elizabeth Von-Kiti obtained synthetic zeolites which were then tested for desalination of the sea water [18]. Inglezakis and coworkers have studied the adsorption efficiency of the pretreated clinoptilolite [19]. Cerjan-Stefanovic and coworkers have studied the influence of the natural zeolite pretreatment on the retention of Zn(II) and Mn(II) ions [20]. Wang and Peng have studied natural zeolites for water treatment [21]. Eyde has studied the usage of zeolite for heavy metals recovery from mine waters [22]. Cincotti and coworkers have studied ammonia and heavy metal retention by the natural clinoptilolite from Sardinia [23]. Woinarski and coworkers have studied the adsorption of copper ions on natural zeolites at low temperatures [24].

The goal of this research is to find cheap and efficient solutions for interventions in accidental pollution with mine waters containing heavy metals. The waters of the Maramureș county are still containing heavy metals. Due to inefficient strategies related to the mine closures the existing mine waste waters stations do not always ensure total purification of the mine waters so that the rivers in Maramureș county have a significant load of heavy metals.

2. EXPERIMENTAL SECTION

Experimental part has been undertaken in the Regional Laboratory for Water Quality Cluj, part of Someș-Tisa Water Administration.

The laboratory is accredited by Renar SR EN ISO/CEI 17025-2005 with the credential certificate LI 491. The heavy metal determinations have been performed on a Agilent Technologies 7500cx ICP-MS, according to the SR EN ISO 17294-1 and SR EN ISO 17294-2 standards.

Water samples containing heavy metals from former mining areas of Maramureș county have been tested. Samples have been taken from Baia Borşa
(Burloaia mixture), Cavnic river at Cavnic, Săsar river at Baia Mare, Ilba river at Ilba and Nistru river at Buşag. The adsorbing materials tested are the zeolite from Călineşti coded ZV, grained zeolite sort 1 (1-2 mm), produced by SC Zeolitos SRL coded ZS1, zeolite sort 2 (2-5 mm), produced by SC Zeolitos SRL coded as ZS2 and perlite coded as ZN. To name the samples we use two codes: zeolite type - mine water and zeolite – regeneration acid – mine water. To designate zeolites regenerated with HCl we use a C index and for those regenerated with HNO₃ we use N. The naming of the mine waters is the following: MB - Burloaia mixture, C - Cavnic, B - Nistru, S - Săsar and I - Ilba. All of the absorbing materials have been prewashed with large amount of double distilled water, to avoid the liberation of the metals from the zeolite structures.

3. RESULTS AND DISCUSSION

Green zeolite (ZG) from Călineşti-Maramureş and two sorts of grained zeolite: 1-2 mm (Z-S1) and 2-5 mm (Z-S2) have been used for the determination of metal retention by the waters from Cisla, Cavnic, Nistru, Săsar and Ilba rivers. The behavior of the zeolites activated with hydrochloric acid (-C-) and nitric acid (-N-) has also been tested.

Mineral composition of the two sorts of grained zeolites is presented in table 1 and the chemical composition in table 2 [25].

<table>
<thead>
<tr>
<th>Composition</th>
<th>Percentage %</th>
<th>Oxide</th>
<th>Percentage %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clinoptilolite</td>
<td>60-70</td>
<td>SiO₂</td>
<td>60-70</td>
</tr>
<tr>
<td>Quartz</td>
<td>4-8</td>
<td>Al₂O₃</td>
<td>5-9-0</td>
</tr>
<tr>
<td>Biotit</td>
<td>10-14</td>
<td>Fe₂O₃</td>
<td>0.5-1.8</td>
</tr>
<tr>
<td>Feldspar</td>
<td>6-10</td>
<td>CaO</td>
<td>4.5-10</td>
</tr>
<tr>
<td>Calcite</td>
<td>3-5</td>
<td>MgO</td>
<td>0.5-1.2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>K₂O</td>
<td>2.0-6.0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Na₂O</td>
<td>0.1-0.8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TiO₂</td>
<td>0.01-0.06</td>
</tr>
<tr>
<td></td>
<td></td>
<td>MnO</td>
<td>0.06-0.1</td>
</tr>
</tbody>
</table>

A decrease of the heavy metal concentration is noticed as compared to the blank on various zeolites or perlite. No significant difference is noticed regarding the behavior of the untreated zeolite vs. zeolite activated with with mineral acids (HCl and HNO₃) when tested with mine water from Burloaia mine so that the determination on the waters from Cavnic, Ilba, Nistru and Săsar river have only been performed on the untreated zeolites.

The variation of the manganese concentration from mine waters of rivers is presented in (Fig. 1). The variation of the copper concentration from mine waters of rivers is presented in (Fig. 2).
The highest concentration of manganese is Ilba river, with a value of 17467.18 µg/l. In Sasar river we have a 7289.96 µg/l of manganese concentration. The lowest concentration of manganese is in Cavnic river, with a value of 14.52 µg/l. The highest concentration of copper is Cisla river, with a value of 321.1 µg/l. In Ilba river we have a 40.23 µg/l of copper concentration. The lowest concentration of copper is in Cavnic river, with a value of 2.38 µg/l, and river Sasar 1.79 µg/l.
The best manganase adsorbance is noticed for the grained zeolite Z-S1 and Z-S, produced by SC Zeolitos SRL followed by the green zeolite from Călinești. The variation of the copper concentration from Burloaia mine waters of Cislă river is presented in (Fig. 4).

The best copper adsorbance is noticed for the grained zeolite Z-S1 and Z-S, produced by SC Zeolitos SRL followed by the green zeolite from Călinești. The variation of manganese concentration from mine waters of Burloaia mine of Baia Borșa on various zeolites is presented in (Fig. 3).

The best copper adsorbance is noticed for the grained zeolite Z-S1 and Z-S, produced by SC Zeolitos SRL followed by the green zeolite from Călinești. The variation of manganese concentration from Ilba mine waters of river is presented in (Fig. 5). The variation of the copper concentration from Ilba mine waters of river is presented in (Fig. 6).

The best manganase adsorbance is noticed for the grained zeolite Z-S1 and Z-S2, produced by SC Zeolitos SRL followed by the green zeolite from Călinești.

![Fig. 5. Mn variation Ilba river](image1)

![Fig. 6. Cu variation Ilba river](image2)

The best copper adsorbance is noticed for the grained zeolite Z-S1 and Z-S, produced by SC Zeolitos SRL. The variation of manganese concentration from mine waters of Nistru river of Busag on various zeolites is presented in (Fig. 7).

The absorption of manganese in water of the river Ilba is almost identical for the three types of zeolites. The concentration of manganese in water decreases from 1499.4 µg Mn/l to about 800 µg/l.

The best copper adsorbance is noticed for the grained zeolite Z-S1 and Z-S, produced by SC Zeolitos SRL. The variation of manganese concentration from mine waters of Sasar river of Baia Mare on various zeolites is presented in (Fig. 8).
The absorption of manganese in water of the river Sasar is almost identical for the two types of zeolites Z-S1 and Z-S2. The concentration of manganese in water decreases from 7289.96 µg Mn/l to about 3400 µg/l.

4. CONCLUSIONS

Natural zeolites are important low cost materials for water and wastewater treatment. The best results in the retention of the heavy metals in mining areas are obtained for the grained zeolites (Z-S1 and Z-S2) followed by the green zeolite (ZG) from Călinești, Maramureș county.

Their exceptional physico-chemical properties (mechanical and thermal stabilities), the high efficiency to retain manganese, copper and iron ions and other metals, recommends them as cheap and efficient solutions in developing technologies for waste water treatment and intervention to accidental pollution by mine waters on small rivers.

Further testing is necessary in order to establish practical technical protocols of usage and to prevent unwanted situations.

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